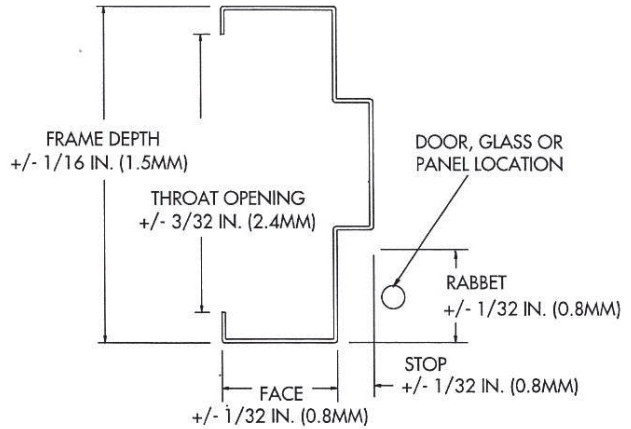




## Manufacturing Tolerances

Manufacturing tolerances shall be maintained within the following limits:

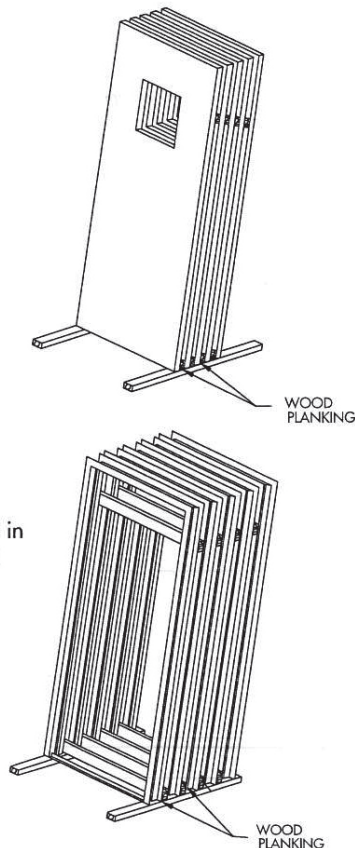
1. Frames for single door or pair of doors;
  - a. Width, measured between rabbets at the head: nominal opening width  $+1/16$  in. (+1.5mm),  $-1/32$  in. (-0.8mm).
  - b. Height (total length of jamb rabbet): nominal opening height  $+1/16$  in. (+1.5mm),  $-1/32$  in. (-0.8mm).
2. Doors:
  - a. Width  $\pm 3/64$  in. (1.2mm)
  - b. Height  $\pm 3/64$  in. (1.2mm)
  - c. Thickness  $\pm 1/16$  in. (1.5mm)
3. Hardware:
  - a. Cutout dimension  $+0.015$  in.,  $-0$ "
  - b. Location  $\pm 1/32$  in. (0.8mm)



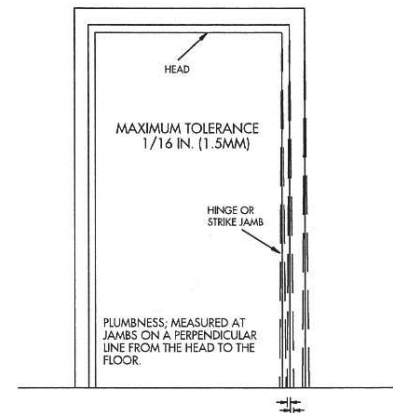
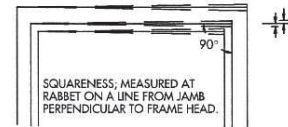
## Storage

The contractor responsible for installation shall ensure that;

1. Wraps or covers from doors and frames are removed upon delivery.
2. Any scratches or disfigurements caused in shipping or handling are promptly cleaned and touched up with a rust-inhibitive primer.
3. Materials are properly on planks or dunnage in a dry location. Doors shall be stored in a verticle position and spaced by blocking.
4. Materials shall be covered to protect them from damage, but in such a manor as to permit air circulation.



## Installation Tolerances



PROFILE MAY VARY AS A FUNCTIONAL DESIGN

