



COMMERCIAL DOOR MANUFACTURING

COMMERCIAL STEEL FRAMES & DOORS



Doors

- Gauges: 18, 16, and 14
- Material: Galvanneal Steel (A40 and A60), and Stainless steel (316 and 304 #4 finish)
- Construction: butte edge (BE) and mechanical interlock (MI)
- Edges: seamed (MI only), seamless filled (MI only), and continuously welded (BE only)
- Cores: Honeycomb (standard), polystyrene, steel ribbed insulated, polyurethane (polyisocyanurate), mineral board (temprise).
- Hardware preps: per manufacturer's template, ANSI A156, and SDI 250.6.
- Lites: Integral (standard) or cutout only.
- Louvers: National Guard (ship loose) or cutout only.
- Fire Rating: UL, up to 3HR, Temp Rise 450, max door size is 5'0"x12'0" single or 10'0" x 12'0" pair.
- Lead Lined: 1/32, 1/16, or 1/8
- Specialty Doors: STC, bullet resistant, attack resistant, blast resistant *

Frames

- Gauges: 18, 16, and 14
- Material: Galvanneal Steel (A40 and A60), and Stainless steel (316 and 304 #4 finish)
- Welds: Face, CDM Continuous (face + soffit), Full Profile, and KD.
- Profiles: Double equal rabbit (standard), single rabbit, cased open, center glazed, custom.
- Anchors: welded (standard), wire anchor, T anchor, punch and dimple, or compression anchor.
- Hardware preps: per manufacturer's template, ANSI A156, and SDI 250.6.
- Shop Splices: will exceed 10ft limits in certain cases.
- Fire Rating: UL; max door size is 5'0"x12'0" single or 10'0"x12'0" pair.
- Lead Lined: 1/32, 1/16, or 1/8



CONTACT US

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Crating

LTL - Less Than Load

Box Truck

Pool Truck (best way)

Dedicated Dry Van