

Commercial Door Manufacturing, Inc.

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CommercialDoorMfg.com

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Installation

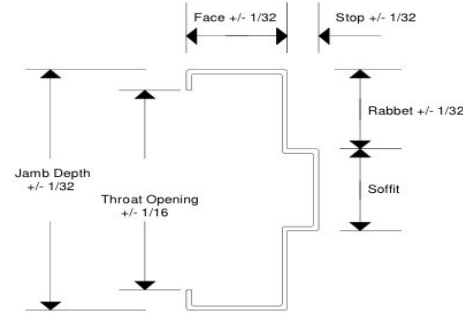
HMMA Installation and Storage Information, Manufacturing Tolerances

Clearance and Tolerances

Manufacturing tolerance shall be maintained within the following limits:

1. Frames for single door or pair of doors:

- Width, measured between rabbets at the head: nominal opening width +1/16", -1/32"
- Height (total length of jamb rabbet): nominal opening height +/- 3/64"
- Frames overlapping walls to have throat dimension 1/8" greater than dimensioned wall thickness to accommodate irregularities in wall construction.



2. Doors:

Width	+/- 3/64"
Height	+/- 3/64"
Thickness	+/-1/16"
Hardware cutout dimensions/	
Template dimensions	+0.015', -0"
Hardware location	+/- 1/32"

Contact NAAMM for the Hollow Metal Manual and Complete Guide Specifications

Guide Lines For Onsite Storage

- Store doors and frames under cover to protect from elements.
- Remove any cardboard wrappers from doors and frames to prevent moisture entrapment.
- Stack doors and frames on skids to elevate above any standing water.
- Place wood spacers between doors and frames to allow for air circulation.
- Limit stack to 5 doors or single frames. Elevation frames should not be stacked.

Failure to follow these instructions may result in the voiding of any and all warranties.

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Installation Tolerances

